

Work Order ID 52163

Thursday, September 17, 2009 9:53:50 AM



Page 1

Item ID: D206-642-611

Accept



Setup Start



Revision ID: M

Stop



Item Name: Float Skidtube LH

Start Date: 9/17/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 10/7/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

09-17

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

DSI 9467

Rev A

IIN D206-642

Rev M

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-611 CHG004

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/12/21

DSO

Thursday, September 17, 2009 9:53:50 AM

Page 2

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Reference:

Run Start

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Operation Description

Set Up/ Run Hours

Draw Number	Draw Rev.	Plan Code
----------------	--------------	--------------

Accept Qty	Reject Qty	Reject Number	Insp. Stamp

QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

130

0.00

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-642-611

Location:

PPP Rev: 7

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

C209112123

Picklist Print

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Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D206-642-641RevM		Manufactured	No			110	Each	0.0000	1.0000			
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Replacement Skidtube

D206-651-041RevA/B2		Manufactured	No			110	Each	32.0000	1.0000			
---------------------	--	--------------	----	--	--	-----	------	---------	--------	--	--	--



206A/B GHW

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

32

43839

13

46160

19

D2665-1RevD		Manufactured	No			110	Each	15.0000	2.0000			
-------------	--	--------------	----	--	--	-----	------	---------	--------	--	--	--



Saddle, LH Fwd Aft Out 206

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

15

44282

6

46097

9

54225 9/14/22 (1)

1537451 9/12/21 SP

9/12/21 SP
B44282 SP

B54025

Picklist Print

Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163

Parent Item: D206-642-611RevM

Parent Item Name: Float Skidtube LH


Comments:

Start Date: 9/17/2009

Required Date: 10/7/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2666-1RevD 		Manufactured	No			110	Each	11.0000	2.0000			
Saddle, LH Fwd Aft In 206												

9/12/21 sf

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

11

44284

4

46099

7

Purchased

No

110

Each

189.0000

8.0000

2

9/12/21 sf

Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG

4

103324

4

Main Warehouse

ST

185

108409

14

111925

71

112431

100

J

AN3C41A



BOLT

Picklist Print

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Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH


Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2652RevA  Bushing		Manufactured	No			110	Each	330.0000	16.0000			



151531 9/12/21 SP

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
OFFSHORE		
FG	44	
31985	44	
Main Warehouse		
ST	203	
21091	0	
45318	16	
46608	12	
48187	175	
Main Warehouse		
ST40	83	
50271	83	

Picklist Print

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Work Order ID: 52163



Parent Item: D206-642-611 RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS21043-3

Purchased

No

110

Each

5,320.000

17.0000



Nut



9/17/21 SP

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

80

103691

80

Main Warehouse

ST

5240

111819

78

112243

186

112314

4976

AN5C11A

Purchased

No

110

Each

122.0000

4.0000



9/18/21 SP

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

4

104817

4

Main Warehouse

ST

118

111925

68

112489

50

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Shop Packet Print

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Picklist Print

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Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN5C32A		Purchased	No			110	Each	116.0000	4.0000			
---------	--	-----------	----	--	--	-----	------	----------	--------	--	--	--



9/17/21 SLP

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

4

18918

4

Main Warehouse

ST

112

110155

71

111808

41

4

MS21043-5

Purchased

No

110

Each

744.0000

4.0000



Nut

9/17/21 SLP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

744

110180

7

111119

37

111819

200

112314

500

4

Picklist Print

Thursday, September 17, 2009 9:53:49 AM

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Work Order ID: 52163

Parent Item: D206-642-611RevM

Parent Item Name: Float Skidtube LH

Comments:

Start Date: 9/17/2009

Required Date: 10/7/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960C516L

Purchased

No

110

Each

345.0000

8.0000

WASHER

9/12/21 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

345

109545

12

111650

33

111916

300

D3672-7RevB

Manufactured

No

110

Each

790.0000

24.0000

Phenolic Washer

B53237 9/12/21 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

790

35522

290

51696

500

Picklist Print

Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN4C6A

Purchased

No

110

Each

166.0000

12.0000



Bolt



1112739 9/12/21 SP

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

4

103344

4

Main Warehouse

ST

162

111724

162

AN960C416L

Purchased

No

110

Each

1,112.000

24.0000



WASHER



9/12/21 SP

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

44

104925

44

Main Warehouse

ST

1068

111808

63

111916

5

112612

1000

24

Picklist Print

Page 8

Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163

Parent Item: D206-642-611RevM

Parent Item Name: Float Skidtube LH


Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3672-3RevB 		Manufactured	No			110	Each	919.0000	24.0000		9/18/21 SP	
Phenolic Washer												

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

419

34471

56

48258

363

Main Warehouse

ST117

500

51596

500

24

MS21043-4

Purchased

No

110

Each

1,397.000

12.0000

9/18/21 SP

Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG

40

104603

40

Main Warehouse

ST

1357

111819

35

112243

22

112314

1000

112492

300

12

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Shop Packet Print

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Picklist Print

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Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN6C44A		Purchased	No			110	Each	152.0000	2.0000			
---------	--	-----------	----	--	--	-----	------	----------	--------	--	--	--



BOLT



M113121 9/12/21 SP

Warehouse	Loc Qty	Loc Code
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Location

OFFSHORE

FG

2

103964

2

Main Warehouse

ST

150

110105

4

110155

14

110665

1

110865

31

111605

50

111649

50

MS21043-6

Purchased

No

110

Each

1,112.000 2.0000



NUT



9/12/21 SP

Warehouse	Loc Qty	Loc Code
-----------	---------	----------

Location

Main Warehouse

ST

1112

110584

14

111424

98

112314

1000

2

Picklist Print

Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960C616 WASHER		Purchased	No			110	Each	153.0000	4.0000			
-------------------------	--	-----------	----	--	--	-----	------	----------	--------	--	--	--

9/17/21 SL

Warehouse	Location	Loc Qty	Loc Code
OFFSHORE			
FG		12	
	19185	12	
Main Warehouse			
ST		141	
	110139	100	
	19185	41	

D2712RevB Set Screw		Manufactured	No			110	Each	451.0000	10.0000			
----------------------------	--	--------------	----	--	--	-----	------	----------	---------	--	--	--

9/17/21 SL

Warehouse	Location	Loc Qty	Loc Code
OFFSHORE			
FG		50	
	29962	50	
Main Warehouse			
ST		401	
	16400	20	
	43810	11	
	45247	25	
	47603	145	
	48235	200	

10

Picklist Print

Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163

Parent Item: D206-642-611RevM

Parent Item Name: Float Skidtube LH

Comments:


Start Date: 9/17/2009

Required Date: 10/7/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2884RevB  Saddle Spacer		Manufactured	No			110	Each	23.0000	2.0000		9/12/21	SP
--	--	--------------	----	--	--	-----	------	---------	--------	--	---------	----

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

10

29453

10


Main Warehouse

ST

13

37444

13

D2885RevB  Saddle Spacer		Manufactured	No			110	Each	29.0000	2.0000		9/12/21	SP
--	--	--------------	----	--	--	-----	------	---------	--------	--	---------	----

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

10

29199

10

Main Warehouse

ST

19

37443

19

Picklist Print

Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C36A*		Purchased	No			110	Each	242.0000	6.0000			
BOLT												

Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG

4

101261

4

Main Warehouse

ST

238

111917

67

111925

71

112454

50

112646

50

MS21250-03004

Purchased

No

110

Each

80.0000

6.0000

HIGH STEEL BOLT

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

80

106277

80

Picklist Print

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Thursday, September 17, 2009 9:53:49 AM

Work Order ID: 52163

Parent Item: D206-642-611RevM

Parent Item Name: Float Skidtube LH

Comments:

Start Date: 9/17/2009

Required Date: 10/7/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960C10L

Purchased

No

110

Each

6,964.000

18.0000

washer

NAS1149C0332R

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

100

103585

100

Main Warehouse

ST

6864

112116

1864

112612

5000

D3672-1RevB

Manufactured

No

110

Each

1,186.000

18.0000

Phenolic Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

686

39275

19

42329

121

47628

546

Main Warehouse

ST117

500

51674

500

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Shop Packet Print

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Picklist Print

Thursday, September 17, 2009 9:53:50 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5C13A 		Purchased	No			110	Each	120.0000	1.0000		9/18/21 SP	

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

2

18918

2

Main Warehouse

ST

118

107615

2

107800

16

111648

50

111925

50

AN960JD10

Purchased

No

110

Each

2,215.000 6.0000

Washer

NA514920363R

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

2215

105442

95

109059

2

109840

23

110985

202

111279

5

111668

64

112369

1000

112369

824

Picklist Print

Thursday, September 17, 2009 9:53:50 AM

Work Order ID: 52163



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
<i>J</i> AN5C7A 		Purchased	No			110	Each	104.0000	4.0000			
BOLT										<i>9/18/21</i>		<i>SP</i>

Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG

2

19185

2

Main Warehouse

ST

102

19185

102

2

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D206-642 REV. M AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-642 REV. 2

REF. CANADIAN STC: SH98-4
REF. FAA STC: SA00475SE
REF. EASA STC: EASA.IM.R.S.01320

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 52163

PURPOSE:

FOR THE D206-642-511/-512/513/-514/-611/-612/-613/-614 SKIDTUBE INSTALLATIONS, ACHIEVING THE REQUIRED 1.5-2 THREADS IN SAFETY MAY BE IMPOSSIBLE WHEN FASTENING AN3C41A BOLTS THROUGH THE SADDLES.

CHANGE:

FOR THE D206-642-511/-512/513/-514/-611/-612/-613/-614 SKIDTUBE INSTALLATIONS, THE QTY(16) D3672-5 WASHERS ARE REPLACED WITH THINNER D3672-7 WASHERS. THE PARTS LISTS ARE UPDATED AS INDICATED BELOW:

- 4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (D206-642)
32.17 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (ICA-D206-642)

ITEM	QTY -511	QTY -512	QTY -541	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH

IS:

12B	16	16				D3672-7	WASHER
-----	----	----	--	--	--	---------	--------

WAS:

12B	16	16				D3672-5	WASHER
-----	----	----	--	--	--	---------	--------

- 4.8 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, OEM/PMA BAG COMPATIBLE (D206-642)
32.18 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, OEM/PMA BAG COMPATIBLE (ICA-D206-642)

ITEM	QTY -513	QTY -514	QTY -545	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH

IS:

12B	16	16				D3672-7	WASHER
-----	----	----	--	--	--	---------	--------

WAS:

12B	16	16				D3672-5	WASHER
-----	----	----	--	--	--	---------	--------

A	NEW ISSUE	CP	09.06.17
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	CP		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9467	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		WASHER CHANGE	NTS
DATE	09.06.17	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

4.9 206A/B HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (D206-642)

32.19 206A/B HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (ICA-D206-642)

ITEM	QTY -611	QTY -612	QTY -613	QTY -614	QTY -641	QTY -654	PART NUMBER	DESCRIPTION
	X						D206-642-611	SKIDTUBE INSTALLATION, LH
		X					D206-642-612	SKIDTUBE INSTALLATION, RH
			X				D206-642-613	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-614	SKIDTUBE INSTALLATION, RH, THRU BOLT

IS:

12B	16	16	16	16			D3672-7	WASHER
-----	----	----	----	----	--	--	---------	--------

WAS:

12B	16	16	16	16			D3672-5	WASHER
-----	----	----	----	----	--	--	---------	--------

DESIGN	CP	DART AEROSPACE USA, INC PORT HADLOCK, WA
DRAWN	CP	
CHECKED	<i>[Signature]</i>	DRAWING NO. REV. A
MFG. APPR.	N/A	DSI 9467 SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE SCALE
DE APPR.	<i>[Signature]</i>	WASHER CHANGE NTS
DATE	09.06.17	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Run Start

Stop

Item ID: D206-642-611

Revision ID: M

Item Name: Float Skidtube LH

Start Date: 9/17/2009 Start Qty: 1.00

Required Date: 10/7/2009 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9467

Rev A

IIN D206-642

Rev M

100

0.00

DC

Document Control

Memo

0.00

Photocopy bluefile and create labels per PPP D206-642-611 CHG004

C209112121

110

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

REFERENCE ONLY